

# Talent Housing Needs Analysis

## Citizen Advisory Committee

### Meeting #3: Agenda

City Hall Conference Room

Tuesday, October 4, 2016 @ 6PM

1. Introductions (5 minutes)
2. Discussion of revised Housing Policies and Implementation Strategies (100 minutes)
  - Questions for discussion
    - Revisit: Do we have the right policies and objectives?
    - How should each objective should be implemented?
    - Which implementation strategies are the highest priority?
3. Public comment (10 minutes)
4. Next steps (5 minutes)